

# The frontier of pSeven's integration, automation and data science use cases in Japan

Section III Products Promotion Dept. Digital Engineering Solutions Div. Products & Services Business Group. SCSK Corporation

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## Index



About us

#### □ SCSK Solution Map

- □ Case study of pSeven by SCSK
  - □ ADVENTURECluster
  - aPriori
- **D** Conclusion

| Company name:     | SCSK Corporation  |
|-------------------|---|
| Established:      | October 25, 1969  |
| Capital :         | 21,200 million yen                                      |
| Net sales:        | 445,900 million yen (FY2023 Consolidated)               |
| Employees:        | 14,938 (2023 Consolidated)                              |
| Head Office :     | Toyosu Front, 3-2-20, Toyosu, Koto-ku, Tokyo 135-8110   |
|                   | Toyosu Foresia, 3-2-24, Toyosu, Koto-ku, Tokyo 135-8110 |
| Business :        | IT Consulting, System Development, IT Infrastructure,   |
|                   | IT Management, BPO, Sales of Hardware & Software        |
| Domestic Network: | Tokyo(3 Offices), Osaka (3 Offices), Aichi, Hiroshima,  |
|                   | Fukuoka, Okinawa  |
|                   |   |



\*some part of this slide are written in Japanese



AUTODESK Product Design & Manufacturing Collection

| 大規模高速構造解析ソフトウェア<br>製品をADVENTURECluster  | 汎用プリポストプロセッサー<br>製品なSimLab、HyperWorks(HyperMesh,HyperView)  |
|---|---|
| ADVENTURE<br>Cluster<br>大規模な解析モデルを<br>超高速で計算する<br>国産構造解析<br>ソフトウェア                                | Altair SimLab <sup>™</sup><br>Altair HyperWorks <sup>™</sup><br>様々な解析ソルパーを<br>標準サポートした<br>汎用CAEプリポストツール |
| 深層学習AIIによる解析結果予測ノリューション<br>製品をNeural Concept Shape  | SPH法・流体シミュレーション<br><sup>製品をSimcenter SPH Flow</sup>   |
| Neural Concept Shape<br>3D形状と解析結果から<br>AIEデルを構築<br>最短数ミリがで<br>数値解析と<br>同等の結果を予測                   | Simcenter SPH Flow<br>SPH: Smoothed Particles<br>Hydrodynamics法による流<br>体ンミュレーション                        |
| マテリアルズ・インフォマティクスソリューション<br>製品なCitinie Platform  | 自動車・輸送機器開発向けソリューション<br><sup>製品をRealis Simulation</sup>  |
| TE<br>PLATFORM<br>単本的な材料開発の<br>高速化を実現する<br>マテリアルズ・<br>インフォマティクスソリューション                            | Realis Simulation<br>MDB、機械系、流<br>体系を網羅するバ<br>ワートレイン<br>統合開発プラットフォーム                                    |
| 研究開発向け材料開発ソリューション<br><sup>製品を GeoDict</sup><br>GEODICT<br>電池、多孔質素材料の特性、<br>機能を最適化する革新的な<br>ソフトウェア | 多目的ロバスト設計最適化支援・リューショ<br><sup>製品会</sup> p Seven<br>実験、解析の既存データ<br>からサロゲートモデルを生成、                         |
| Industrial Design   | アルゴリズム自動選択で予測モデリング・最<br>適化を支援する設計空間探索<br>ソフトウェアプラットフォーム   |
| 設計/ビジュアライゼーション  | 製品データ管理ソフトウェア   |
| 製品名:Autodesk VRED Professional/<br>Alias/AutoCAD/<br>Product Design&Manufacturing Collection      | 製品名Autodesk Vault Professional  |
| AUTODESK Alias AutoStudio   | 設計データと工程を   |
| AUTODESK VRED Professional  | 一元管理する設計支援ツール   |

CAE



| Production  | Engineering   |   |
|---|---|---|
| ケーブルホースシミュレーション   | 鍛造塑性加工シミュレーション  | CAE Outsource   |
| <ul> <li>製品名: IPS Cable Simulation</li> <li>デーブル、ホース類などの</li> <li>屈曲製品向け経路設計シミュレーション</li> </ul> | 製品を仏Transvalor社製 鍛造シミュレーション<br>鍛造工程から熱処理まで<br>幅広いプロセスを<br>ワンバッケージでカバー   | Cluster<br>大規模・高速・構造解析<br>GEODICT<br>研究開発向け<br>材料開発<br>ソリュージョン<br>ケリュージョン |
| 静電送表シーレグミュー・ヨン<br>製品をIPS Virtual Paint  | 電気めっきシミュレーション<br>製品をElsyca PlatingManager   |   |
| ゆうしょう しょう しょう しょう しょう しょう しょう しょう しょう しょう   | ■54000 mm (1000 mm | 第週プロセス<br>参通プロセス<br>シミュレーション<br>Simcenter SPH Flow                        |
| 組立工程シミュレーション<br>製品をIPS Path Planner / IMMA  | 電着塗装シミュレーション<br><sup>製品をElsyca ECoatMaster</sup>  | SPH法・漁体シミュレーション<br>CAE Training   |
| 組立時の部品干渉、<br>設備の稼働領域。<br>作業者の姿勢をシミュレーション  | 〒5400 (11) (11) (11) (11) (11) (11) (11) (1   |   |
|   | ノイズ経路探索シミュレーション<br>製品をElsyca LeakageMaster  | CAEソフトウェア操作方法(有償)   |
| Macmasort<br>動造プロセス全体を<br>シミュレーション  | ヨラ <b>니に</b> 中<br>3Dモデルから雑音経路を<br>探索するソリューション   | CAEJAFFJIA(有個)<br>CAE基礎講座(有償)   |
| 砂中子超型プロセスシミュレーション<br><sup>製品をMAGMA C+M</sup>  | 抵抗容接シミュレーション<br><sup>製品会</sup> SORPAS   |   |
| <b>MAGMA C+M</b><br>砂中子のブロー造型・<br>各種硬化プロセスのシミュレーションソフト  | <b>SORDAS</b><br>抵抗溶接、 SPR<br>機械接合に特化した溶接<br>シミュレーション   | 製品紹介/機能紹介/事例紹介/<br>ユーザー会  |
|   | PLM   |   |
| PLMソリューション  | 製造コスト&サステラ  | ナビリティソリューション  |

| PLMソリューション  | 製造コスト&                                     |
|---|--|
| 製品名 aras INNOVATOR  | 製品名:aPriori                                |
| <b>されていたい</b><br>にいれる<br>にののあらゆる製造情報を連携/<br>管理<br>スモールスタートできるオープ<br>ンノースPLM | るPrie<br>3DCADデータ<br>造コストとカーオ<br>プリントをシミュレ |







### Want to produce the best product at high speed while ensuring employee's work-life balance





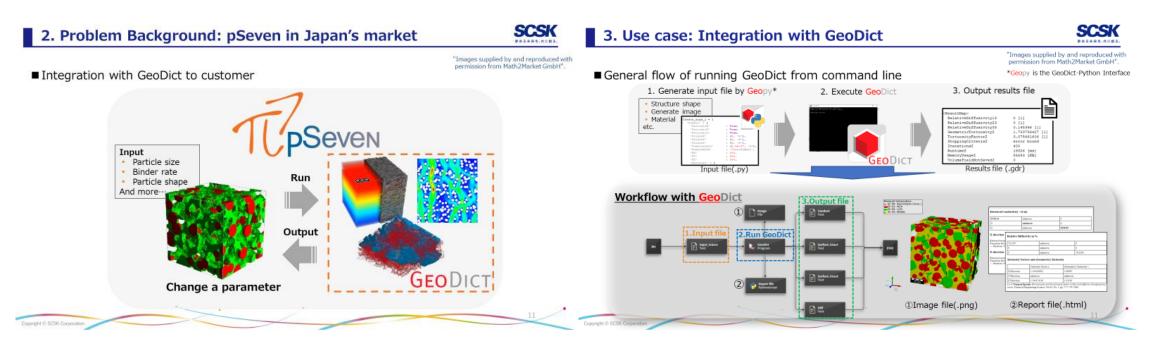
We have various use cases.(Transvalor FORGE, GeoDict ...) We will share two use cases in this session



The use case is found on DATADVANCE Website.

"*Optimization of Microstructure Properties for Lithium-Ion Secondary Batteries using GeoDict"* in DATADVANCE User Conference 2021

https://www.pseven.io/blog/events/2021/datadvance-user-conference-2021.html



# **ADVENTURECluster**

Large

Scale

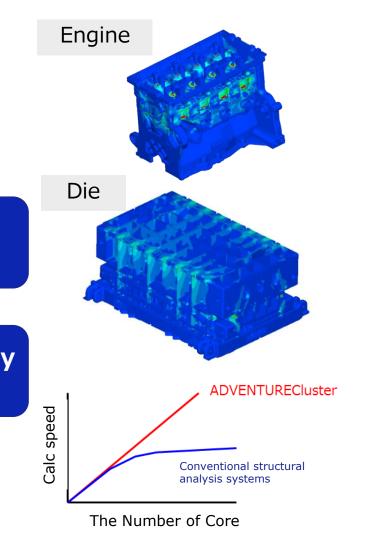
Speed



Structural analysis software that solves operational issues such as increased computing time in structural calculations and handling of analysis data that grows larger every year.

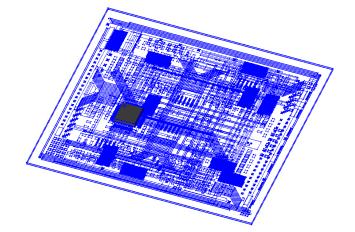
> Capable of computing large computational models with more than 100 million nodes

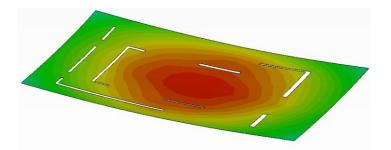
Implicit solver with high parallelization efficiency
Unparalleled computation speed



### Manufacturing process of multilayer Printed Circuit Boards (PCB) SCSK

- Problem: mounting defects of electronic components due to warping of the board caused by heat
- Multilayer Printed Circuit Boards are a collection of thin sheets
- Complex shape with many wires
- =>Huge number of meshes
- Conventional method:
- Simplified model with fewer meshes, etc.
- ADVC's Advantage:
- · Solid shell elements allow detailed model analysis





ADVENTURECluster : Create data for surrogate model pSeven : automation and build surrogate model with the data

Quickly estimate substrate material properties using pSeven



#### Premise:

The warpage (Z displacement) that occurs when the temperature of a multi-layered electronic substrate is increased from an initial temperature of 25°C to 75°C is obtained at 35 points on the surface of the top layer substrate.

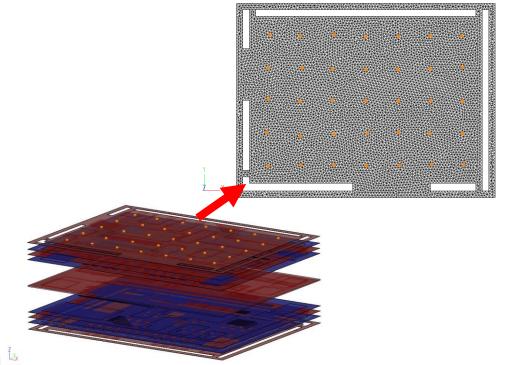
#### Objective:

Estimate the three physical properties (orthogonal anisotropic linear expansion coefficient: L, T, Z) of the substrate's insulator material (pp) with pSeven.

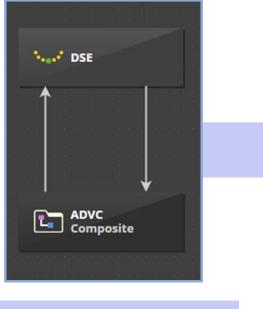
We already had ideal value set(L=5.3,T=8.7,Z=13.2)

A set of (L,T,Z) was used to perform analytical calculations in ADVC to collect warpage (Z displacement) at 35 points on the top layer substrate surface.

A set of supervised data consisted of 38 (=3 physical properties+35 points) variables, and 27 (=3x3x3) sets of supervised data were prepared (i.e., 27 analytical calculations were performed in ADVC).

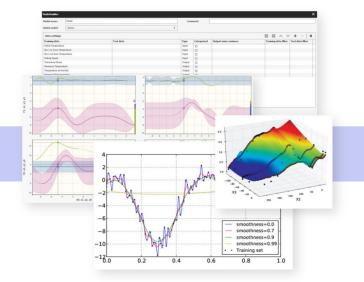


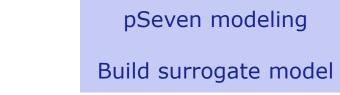


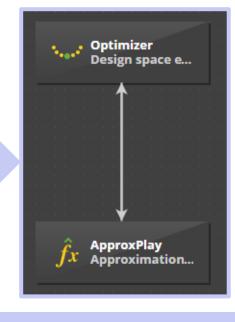


DoE+ADVC

Create Data







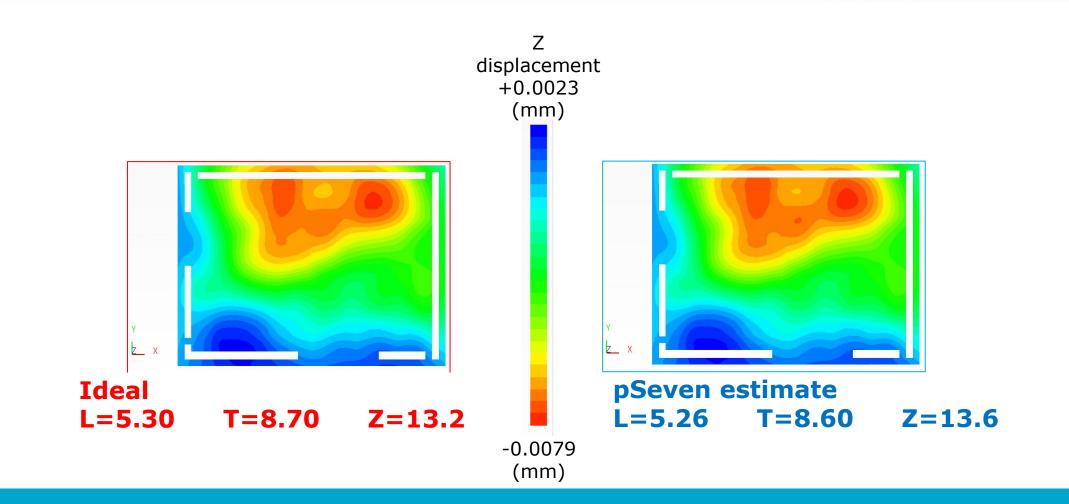
Surrogate + Optimizer Find best values



| Create Data and build mo<br>Input :<br>• L<br>• T<br>• Z<br>Output:<br>• Z displacement (35 are |                       | Adaptive DoE<br>Design :<br>• L<br>• T<br>• Z<br>Constraints:<br>• Z displacement (35 areas) |
|---|-----------------------|--|
| DoE+ADVC  | pSeven modeling       | Surrogate + Optimizer  |
| Create Data   | Build surrogate model | Find best values   |

**Use case** 

SCSK



pSeven could estimate the ideal values

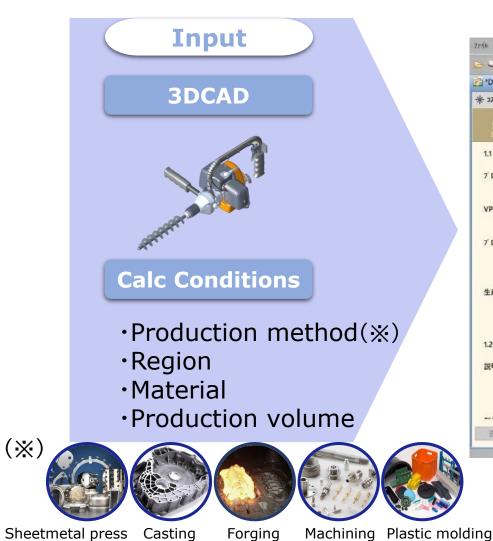
Contour plots based on estimated values were in close agreement with the ideal contour plots

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# aPriori

## aPriori

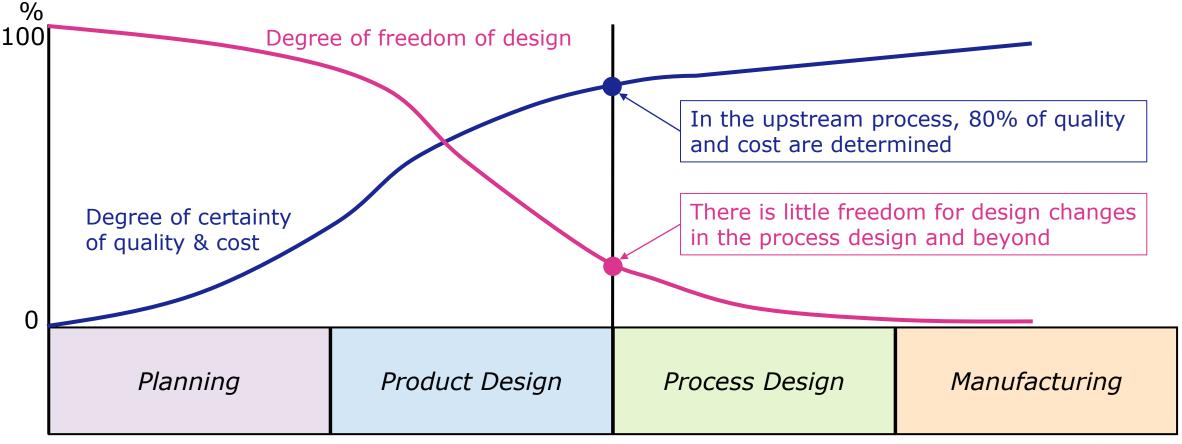
Simulation of manufacturing costs can be performed by simply entering "3DCAD" and "calculation conditions" as input information.



| 27/4" (h. E   | 321479- | 7877 90 | の詳細 アセップ リトラッ   | 2 <b>h</b> - |            |                                       |   |                     | v d & 2.0              |             |
|---|---------|---------|-----------------|--------------|------------|---------------------------------------|---|---------------------|------------------------|-------------|
| 1 2 3<br>生産 GCD 7 ロレスと<br>汁り1 公差 Tシンのオブ ション                   | 編集 ▼    | テーブルビュー |                 |              |            |                                       |   | 組立概要                | - 現在 - 総費用 - ソリー       |             |
|   | ステーダス   | 64° 8-  | コストオブ ジェク<br>名前 | F<br>5798    | 教量         | 製造情報<br>年間製 田<br>适量                   | 材料情報<br>材料組<br>成                            | 請経費<br>総原価<br>(JPY) | 資本費<br>設備投資合計<br>(JPY) |             |
| 1.1 基本オ7 ション  | ^ o·    | 0 8     | DRILL           | Initial      | 1          | 5,50                                  |   | 17,753.83           | 50,014,561.90          |             |
| 7 0227 1-7 :  | 0       | 1       | 毎 7セン7 りの加工     | 5            |            |                                       |   | 185.44              | 0.00                   |             |
| 7677 9  | 0       | 1       | MUFFLER         | (Initial)    | 1          | 15,500                                |   | 241.55              | 8,089,956.41           |             |
|   | 0       | 1       | B FUEL TANK     | (Initial)    | 1          | 5,50                                  |   | 401.34              | 3,990,780.25 ¥         |             |
| VPE:  |         | -       | コンギ ーネント小計<br>  |              | 95         |                                       | -   | 17,568.38<br>185.44 | 50,014,561.90<br>0.00  |             |
| aPriori Japan   |         |         | 紀計              |              |            |                                       |   | 17,753.83           | 50,014,561.90          |             |
| ブ በቲአወル-ティング :  |         |         |                 |              |            | <                                     |   | 変動費                 |                        | 現在 (JF      |
| 🗌 次の値に置き換える aPriori 1 📖 🔹 🏠 🗔 @、 💀 😒 💀・ 🔤・ 🥖 🎍 🛬 💿 🖍 😕 製造プロセス |         |         |                 |              |            |                                       | 100000                                      | 材料費                 |                        |             |
| International Action  | 10 100  |         |                 |              |            |                                       | ▼ 一次加工/                                     |                     |                        | 11.3<br>3.4 |
| 次の他に置き換える ションブ ロセ   |         |         |                 |              |            | ステータ                                  |   | /1/170              |                        |             |
| 生産量およびパッチ数:   |         |         |                 |              |            | 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | O E 🞲 DR                                    |                     |                        | 4.1         |
| 5,500 個× 5.00 年   |         |         |                 | ALL AND T    | 8 <b>0</b> |                                       | ė 🖪   | A ++                | 生産準備償却費                | 2.8         |
| の^ ッチで aPriori 計算 (458)                                       |         |         | ~ 1             |              | 1          |                                       | • ÷   | 🗈 流通                | 費                      | 0.0         |
|   |         |         |                 | - Alla       | -          |                                       |   |                     | 也直接費                   | 0.2         |
| 2 会社が定義した属性   |         |         | No. S.          | Ser 16       |            |                                       | •   |                     | 動費合計                   |             |
|   |         |         |                 | 2            |            | 幾                                     | 可形状コストト・ライル                                 |                     | 22.1                   |             |
| 説明:   |         |         | - Aller         |              |            | 表示                                    | 195 <b>-</b>                                | 期間原価                | inte dans with         |             |
|   |         |         | 1               |              |            | 25-9                                  | A DECK STREET                               |                     | 接経費                    | 3.0         |
|   |         | SA      |                 |              |            |                                       | <ul> <li>□-1/4' - 2</li> </ul>              | 1945                | 売費および一般管理費             | 2.1         |
|   | v v     | ~       |                 |              |            |                                       |   | 79                  | 逼                      | 0.0         |
|   |         |         |                 |              |            |                                       | <ul> <li>E</li> <li>E</li> <li>E</li> </ul> | **                  | 単品コスト                  | 27.3        |
| 直前 Cost 次   |         |         |                 |              |            | 1                                     |   | 固定費                 | - HA - 1               | 27.5        |
|   |         |         |                 |              |            | 100                                   |   |                     | 投資償却費合計                | 84.9        |
|   |         |         |                 |              |            |                                       |   |                     | 総原価                    | 112.2       |
|   |         |         |                 |              |            |                                       |   | 307 -L. 315         | and and a limit        |             |
|   |         |         |                 |              |            |                                       |   | 資本費                 |                        |             |
|   |         |         |                 |              |            |                                       |   |                     | ▲設備投資合計                | 6,373,205,0 |

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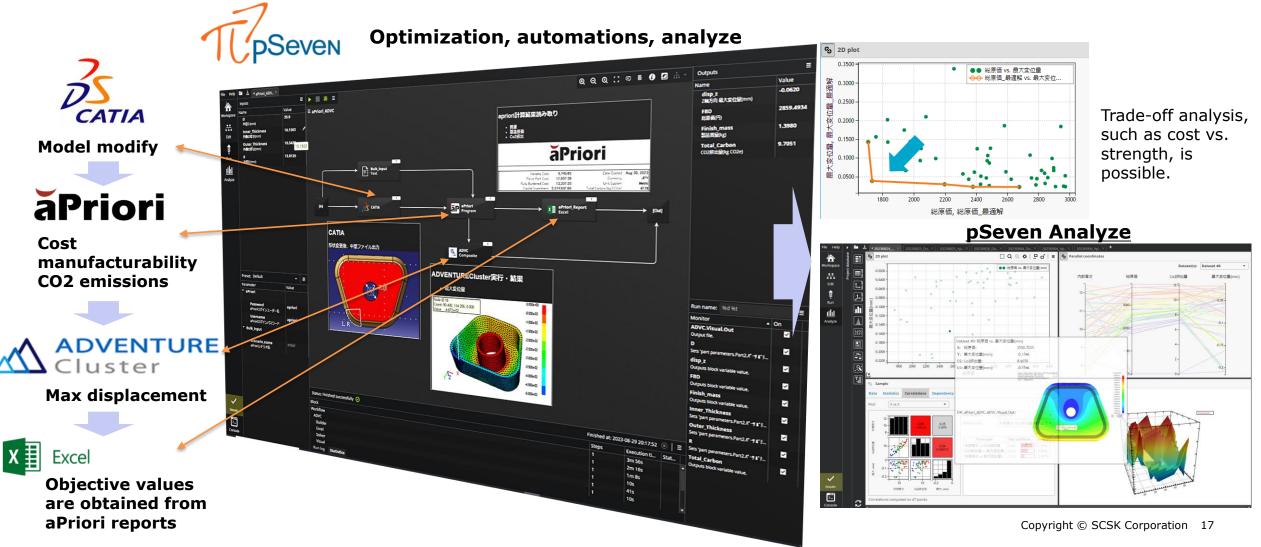
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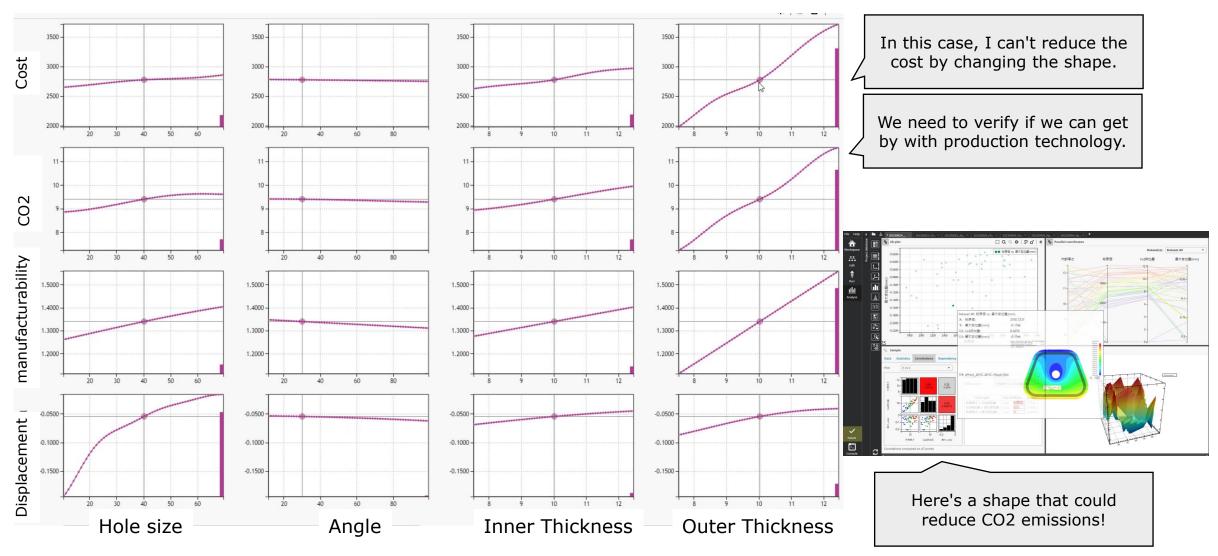
Early consideration and visualization of manufacturing feasibility, cost, CO2, and product performance to enable front-loading

# pSeven + aPriori + CAD/CAE



Optimal product design can be considered from various aspects such as manufacturability, manufacturing cost,  $CO_2$  emissions, and strength.





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- We shared two use-cases about SCSK solutions.
  - We have a lot of Software for manufacturing industry
- Integration with ADVENTURECluster
  - By utilizing ADVC, even thin geometries can be analyzed quickly and accurately with sufficient mesh
  - High-speed calculations streamline data collection
  - Efficient collection, modeling, and optimization by utilizing pSeven
- Integration with aPriori and CAD/CAE
  - Upstream process allows multifaceted analysis of various factors
  - Enables solid discussions based on quantitative information



Create Our Future of Dreams